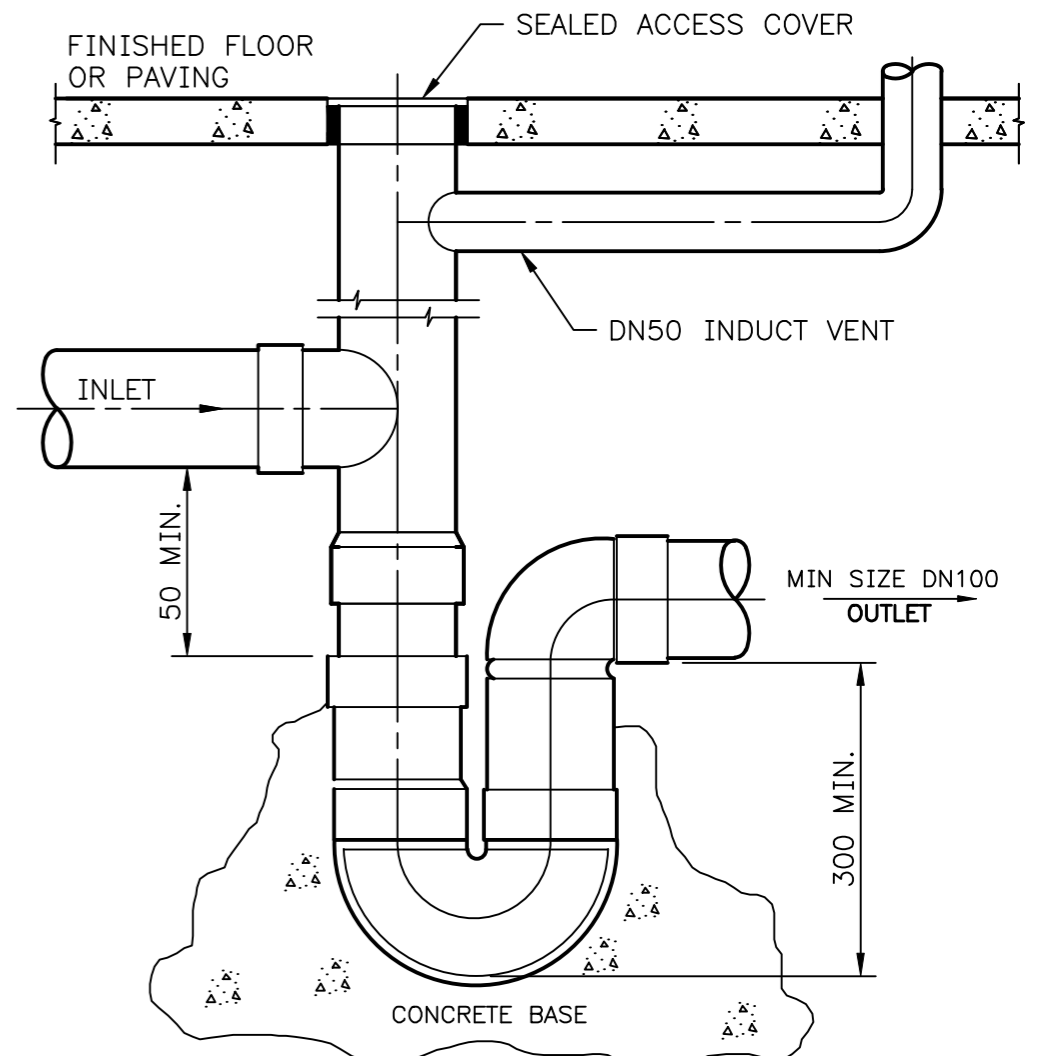
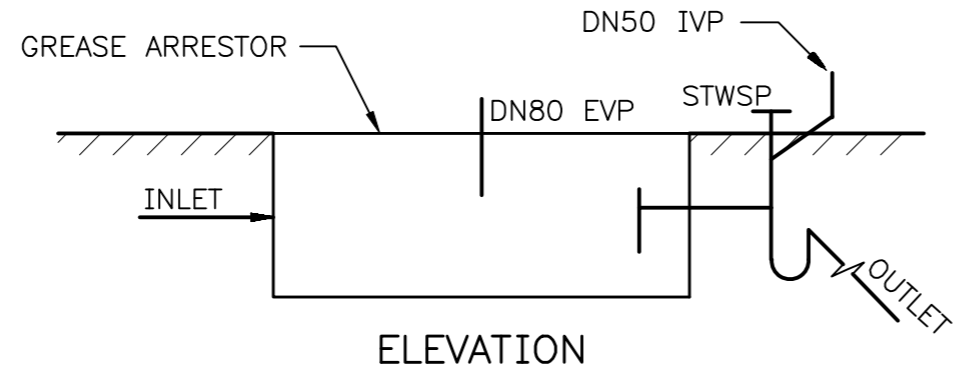
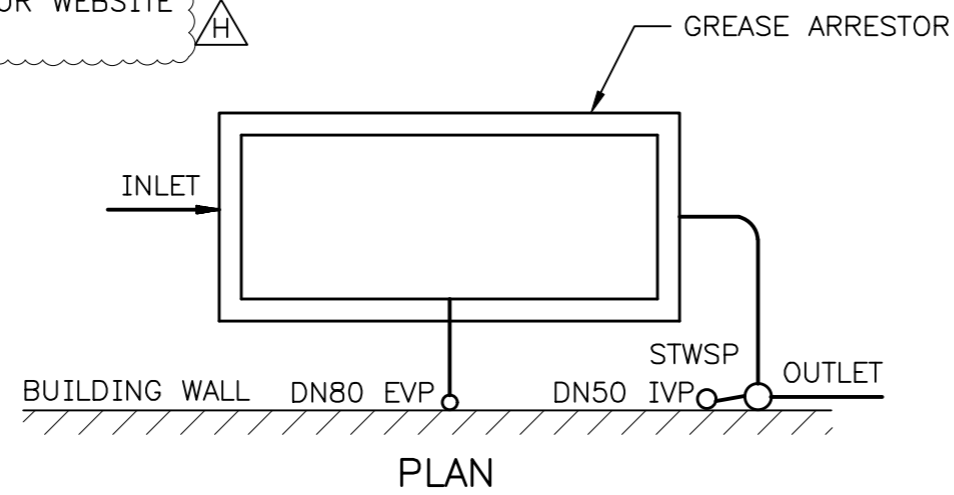


FOR MORE INFORMATION REFER TO OUR WEBSITE
watercorporation.com.au/tradewaste



SEALED TRADE WASTE SAMPLING POINT

LEGEND

- STWSP SEALED TRADE WASTE SAMPLING POINT.
- EVP EDUCT VENT PIPE
- IVP INDUCT VENT PIPE

GUIDELINES

1. INDUCT AND EDUCT VENTS ON GREASE ARRESTORS SHALL NOT BE COMBINED.
2. MINIMUM DN80 EDUCT VENT REQUIRED ON GREASE ARRESTOR CHAMBERS.
3. MINIMUM DN50 INDUCT VENT REQUIRED ON SEALED TRADE WASTE SAMPLING POINT.
4. FOR INFORMATION ON GREASE ARRESTOR COVERS SEE GREASE ARRESTOR GUIDELINES (REFER TO TYPICAL DRAWING HX33-10-00).
5. MAXIMUM LENGTH OF DRAIN FROM GREASE ARRESTOR TO TRADE WASTE SAMPLING POINT TO BE AS SHORT AS PRACTICABLE.
6. ALL MEASUREMENTS SHOWN ARE IN MILLIMETRES.
7. AIR ADMITTANCE VALVE SHALL NOT BE USED IN CONNECTION WITH TRADE WASTE PRE-TREATMENT ARRESTOR CHAMBERS AND TRADE WASTE SAMPLING POINT.
8. ALL ASSOCIATED PLUMBING WORK IS TO COMPLY WITH THE PLUMBERS LICENSING AND PLUMBING STANDARDS REGULATIONS 2000 (THE PLUMBING REGULATIONS) (AS AMENDED)
9. SEALED TRADE WASTE SAMPLING POINTS ARE REQUIRED UNDER THE FOLLOWING CIRCUMSTANCES:
 - 9.1 WHEN SUBJECT TO STORM WATER INTRUSION/INGRESS.
 - 9.2 WHEN LOCATED UNDER THE FOOTPRINT OF A BUILDING WHERE THERE IS NO SIGNIFICANT NATURAL VENTILATION.
 - 9.3 WHEN LOCATED IN A BASEMENT BELOW GROUND LEVEL THAT HAS MECHANICAL VENTILATION.
 - 9.4 WHEN THERE IS A POSSIBILITY THAT THE SAMPLING POINT GRATE WOULD CONSTITUTE A SAFETY AND HEALTH HAZARD.
10. STWSP DESIGN, LOCATION AND ACCESSIBILITY MUST NOT CONSTITUTE A HEALTH AND SAFETY RISK IN THE MONITORING OF ANY TRADE WASTE DISCHARGE

ISSUE	DATE	GRID	REVISION	DRN	REC	APPD
H	05/2024		NOTES 6,8,11 REMOVED, NEW NOTE 10 ADDED	JD	NT	MS
G	02/2020		PLUMBING REGULATION TITLE UPDATED, MINOR UPDATES	JMS	NT	MS
F	11/2016		DIMENSIONS AMENDED	BJ	SJ	MS
E	07/2016		WEBSITE DETAILS ADDED AND GUIDELINES AMENDED	BJ	SJ	MS
D	03/2014		GUIDELINES REVISED, ALL REFERENCES TO 'INDUSTRIAL WASTE' REPLACED WITH 'TRADE WASTE'	AC	PR	MS
C	01/2012		NOTES 1,2,3,5,6 & 10 MODIFIED, LEGEND MODIFIED	BJ	MS	AM
B	06/2009		NOTE 9 MODIFIED, NOTES 10 & 11 ADDED	RY	GC	AM

SCALE: DIAGRAMMATIC

DES CALC	DES CHD	DRN A CLEAVER	Q.C. CHD G CLEAVER	RECOMMENDED 25/03/2014 P. RANASINGHE (SIGNED) SUPERVISOR ASSESSMENT	APPROVED 25/03/2014 M. STARK (SIGNED) MANAGER, TRADE WASTES		WATER CORPORATION TYPICAL DRAWINGS FOR TRADE WASTE VENTING OF GREASE ARRESTORS AND SEALED TRADE WASTE SAMPLING POINTS	ORIGINAL SHEET SIZE <h1 style="font-size: 2em;">A3</h1>
				FILE 58537768	PROJECT	PLAN	CAD ISSUE	H MF
				HX33-10-10				